

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 MENTHOLATED FOIL FTB /& 6'S
BRAND CODE-1560 (STD)(MF) /& 1573 (STD)(MF)

EFFECTIVE DATE: 03/16/92
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	10.0 MG/CIGT	9.5 - 10.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	67.0	MM	FIELD MENTHOL	:	.55 MG/CIGT	.50 - .60
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65 MG/CIGT	.60 - .70
DILUTION TARGET	:	33.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3500M WHT TGRNL PPT KC-236H2 12-894-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	:	FINDLEY 355-381-01	PVA 62-050-A
	:	BULK: AJAX 563-6	PVA 61-001-A
	:	FULLER WB-3924-EL	PVA 61-458-A

SEAM ADHESIVE	:	FULLER WB-3902U	PVA 61-444-A
	:	AJAX 3654-N	PVA 61-016-A
	:	NATIONAL 25-1088	PVA 61-210-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB (6'S: A1580-13.25%)
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-020-A 130MM 19# ALUM SURF TREAT 91.8/155MM

COMMENTS : 6'S MENTHOLATED FOIL: 16-305-B @ 32.0MG/222MM

REASON FOR CHANGE : CIGARETTE PAPER CITRATE ADDITIVE % CHANGED FROM
46CU/0.6% (NC); PM CODE 10-705-A TO 46CU/2.0%(1C);
PM CODE 10-706-A TO DECREASE TAR DELIVERY.
ADHESIVES UPDATED. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 3/09/92

PRINTING DATE : 3/09/92
PRINTING TIME : 15:45:01

APPROVED BY: E. L. Watts JOL

SUPERCEDS SPECIFICATION DATED: 9/02/91

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